



## Key Bushing re felt kit

This kit is for replacing the worn felt inside of the key pin holes/Bushings. Due to age and playing wear the felts become compacted as well as the wood surrounding the hole gets wider. This leaves an undesirable side to side loose action.

With the replacement of the felt bushings you can bring back the original feel of the key. In severely worn key holes, you may need to use our key bushing tool to bring in the wood. The center key pin is the most important one. This key hole bushing can be responsible for many different reactions to your action if not adjusted right. You will need Naphtha and regular wood glue. (Elmer's is fine)

1. Remove keys from piano, if you cannot see the numbers clearly in the wood, use a pencil and number them before you loose the order.
2. Pour Acetone/Naphtha into a bottle or small dish. Using the syringe draw acetone into it. Next, Point the syringe applicator into the felt bushing and Saturate the felt on both side completely
3. Using the hemostats, remove the old saturated felt by tugging gently and pulling.
4. Use X-acto to scrape away any and all glue or debris that is left inside of key bushing. Allow wood to dry.
5. Repeat this step with as many keys as you choose to do.
6. Once key is dry, cut felt into  $\frac{1}{2}$  inch pieces, with your first key ready to re-bush cover one side of the  $\frac{1}{2}$  inch piece felt with glue and place inside one side of bushing hole. Once in place, place the second piece of felt with glue on opposite side of hole. Next place in one spring clip to secure bushing stays in place. Allow drying time.  $\frac{1}{2}$  hour
7. Once dry trim away excess felt with X-acto knife.
8. You are now ready to install key back into keyboard.
9. Take your time; learn from each time you do one.

Thank you for choosing vintage vibe parts.

